

FIG. 1

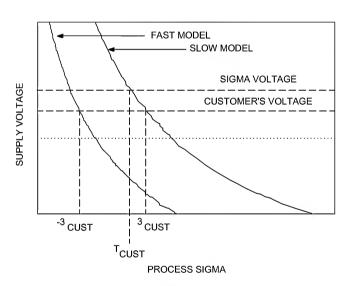
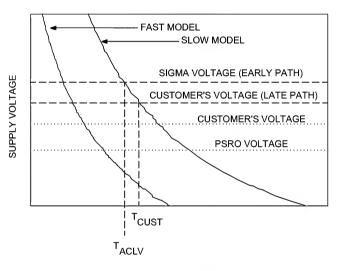


FIG. 2



PROCESS SIGMA

FIG. 3

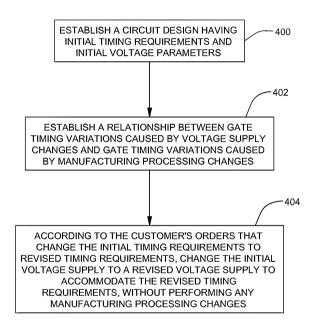


FIG. 4

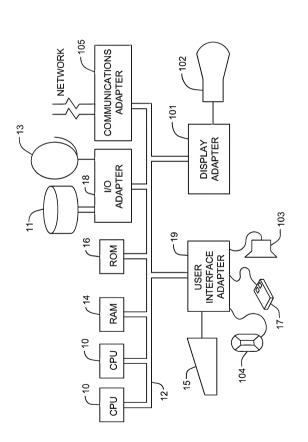


FIG. 5